

# **PETG**

Polyethylene Terephthalate glycol

### **Description**

PETG combines transparency, high impact resistance (much better than Acrylic), thermoformability without pre-drying (like Polycarbonate) & appealing cost-effectiveness. PETG is transparent like glass & can be easily fabricated.

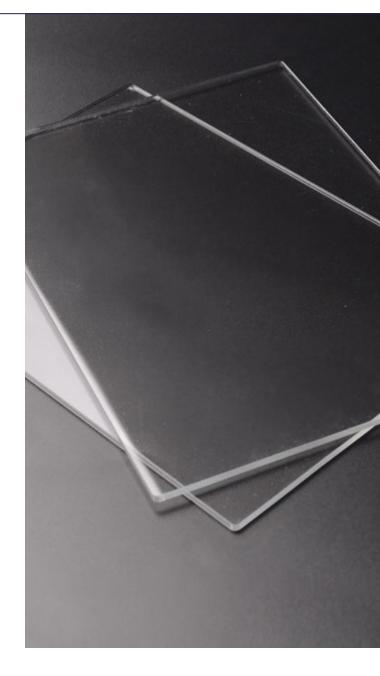
PETG has outstanding thermoforming characteristics for applications that require deep draws, complex die-cuts and precise molded in details, without sacrificing structural integrity. It is used often in the O&P market for fabricating face masks, burn management devices, and check sockets. PETG is FDA compliant.

#### **Uses**

- Vacuum formed trays
- Models and Prototypes
- Fabricated parts or components
- Thermoformed parts
- Shelves

#### **Basic info**

- Extremely thermoformable
- ✓ High impact Strength
- ✓ Good machinability
- Easy to Paint, Glue and print





## **Technical Data**

## **Availability**

Colour	Gauge mm	Sheet size mm	
Clear	0.50		
	0.75	1220 x 2440	
	1.00		
	1.50		
	2.00		
	3.00		
	4.50		
	6.00		



## **Technical Properties**

Physical	Test Method	Units	PETG
Specific Gravity/Relative	ASTM D-792		1.27
Density			
Optical Refractive Index	ASTM D-542		1.57
Light Transmission – Total	ASTM D-1003	%	86
Light Transmission – Haze	ASTM D -1003	%	1.0
Water Absorption	ASTM D-570	% By wt	0.2
Mechanical	Test Method	Units	PETG
Tensile Strength	ASTM D - 638	psi	7,700
Tensile Modulus of Elasticity	ASTM D - 638	%	320,000
Flexural Strength	ASTM D - 790	psi	11,200
Flexural Modulus of Elasticity	ASTM D - 790	psi	310,000
Dielectric Constant @1kHz	ASTM D - 150		2.6
Dielectric Constant @ 1mHz	ASTM D - 150		2.4
Dielectric Strength	ASTM D - 149	Volts/mil	410
Compressive Strength	ASTM D - 695	psi	8,000
Shear Strength	ASTM D - 732	psi	9,000
Izod Impact Strength notched	ASTM D - 256	Ft-lb/in Notch	1.7
@ 73° F			
Izod Impact Strength @ 32° F	ASTM D - 256	Ft-lb/in Notch	1.2
Drop Dart Impact	ASTM D - 3763	Ft-lbs	22
Rockwell Hardness	ASTM D - 785		R- 115

#### POStal PO BOX

Physical
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<sup>\*</sup>The results of this Data sheet are just for information or comparison purposes only and should be used as a guide. This information is believed to be accurate. It is intended for professional end users who have the skills required to evaluate and use the data properly. Cebelio Holdings LTD. does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.